

Date: Friday, 17/08/2007 11:19:27 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : SHROUD ASSEMBLY

Job Number : 34065 - 2

Estimate Number : 12226

P.O. Number : N/A

Part Number : D3467041

This Issue : 17/08/2007 S.O. No. : N/A

Drawing Number : D3467 REV B

Prsht Rev. : NC

Project Number : N/A

First Issue : N/A Type : SMALL /MED FAB

Drawing Revision : B

Previous Run : 32033

Material : N/A

Due Date : 11/09/2007

Qty: 4 Um: Each

Written By :

Checked & Approved By :

Comment :

Est Rev: A New Issue 06-04-24 JLM

Est Rev: B As per Rev B 06-05-24 JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D3467043

FWD PLATE ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description
1	D3467-043	Fwd Plate Ass

Batch

B 34079

mf

2.0

D3467045

BAFFLE & DEFLECTOR ASSEMBLY



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description
1	D3467-045	BAFFLE & DEFLECTOR ASSEMBLY

Batch

B 34080

mf

3.0

D3467047

COVER PLATE ASSEMBLY, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description
1	D3467-047	cover lh

Batch

B 34081

mf 07-10-23

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/10/23	1	Split w/o	SB	07/10/23	①		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 34065

Part Number: D3467041

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

D3467048

COVER PLATE ASSEMBLY, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3467-048	cover rh	B28555

mf

5.0

NAS679A3

NUT SELF LOCK



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
8	NAS679A3	Nut	m100651

mf

6.0

AN96010

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total: 72.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
18	AN960-10	Washer	m5519

mf

7.0

AN33A

Bolt



Comment: Qty.: 18.0000 Each(s)/Unit Total: 72.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
18	AN3-3A	Bolt	m104547

mf 07-10-23

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D3467

mf 07-10-23

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

mf 07/10/23 (71)

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Part Number: D3467041

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

PACKAGING 1

PACKAGING RESOURCE #1



①

Comment: PACKAGING RESOURCE #1

Identify with fine point marker and Stock

Location: _____

AS 07/10/24

②

11.0

QC21

FINAL INSPECTION/W/O RELEASE



③

Comment: FINAL INSPECTION/W/O RELEASE

Don 07/10/24

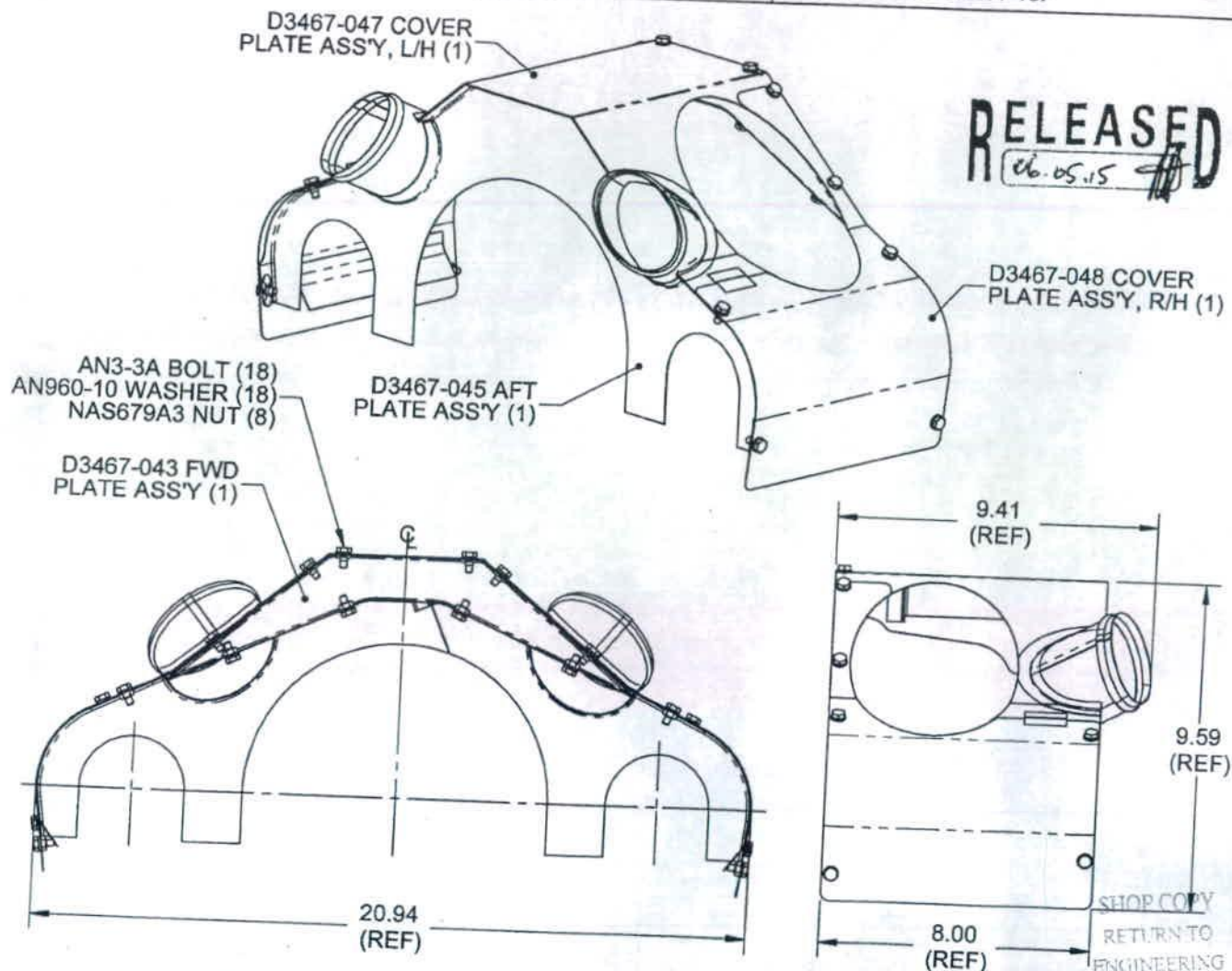
Job Completion



U 07-10-24

DART

DESIGN B	DRAWN BY B	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3467	REV. E
DATE 06.05.15		TITLE SHROUD ASSEMBLY	SHEET 1 OF 1
A	05.12.07	NEW ISSUE	SCALE 1:5
B	06.05.15	$\phi 0.250$ & $\phi 0.203$ WERE $\phi 0.194$; UPDATED D3467-9F/-15F	

**D3467-041 SHROUD ASSEMBLY****NOTES:**

- 1) IDENTIFY WITH DART P/N D3467-041 USING FINE POINT PERMANENT INK MARKER
- 2) ASSEMBLY IS SYMMETRICAL ABOUT CENTERLINE
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

QTY -041	P/N	DESCRIPTION
X	D3467-041	SHROUD ASSEMBLY
1	D3467-043	FWD PLATE ASSEMBLY
1	D3467-045	AFT PLATE ASSEMBLY
1	D3467-047	COVER PLATE ASSEMBLY, L/H
1	D3467-048	COVER PLATE ASSEMBLY, R/H
18	AN3-3A	BOLT
18	AN960-10	WASHER
8	NAS679A3	NUT

